

STEP 1 **WARNING**
Use a PH3 Screwdriver Drill Bit to tighten the height adjustable bolts. Do not exceed a force of 80 Inch-Pounds of torque.

Make sure that the following hardware and/or components are present before beginning assembly.
* **ITEMS LISTED BELOW IN RED ARE FOUND IN THE RED HARDWARE BOX PICTURED BELOW. IF THIS BOX IS MISSING PLEASE CALL MiEN FOR ASSISTANCE. 616-818-1970**

- PAL Post Legs
- PAL Work Surface
- PAL Height Adj. Bolts
- 1/4-20 X 3/4" Bolts
- (If Necessary) PAL Brackets



* only necessary with tables 42" or larger

STEP 2 *Step 2-5 is for tabletops less than 42"W in any direction*

Carefully place the tabletop upside down (on a padded surface such as cardboard or foam to avoid damaging the surface) to expose the inserts. Rest the PAL leg on the work surface with the holes in the top plate aligned with the metal inserts.



STEP 3

Using the provided 1/4-20 X 3/4" bolts, tighten the post leg into the tabletop utilizing the metal inserts. Repeat for all legs on the tabletop.



STEP 4

Using the PAL Height Adj. Bolts, set the PAL Leg at whatever height is desired, and bolt the leg into place utilizing the threaded inserts in the leg.



STEP 5

Check that all bolts are tight, and flip the table over for use.



See step 6-9 for tabletops over 42"W in any direction

STEP 6

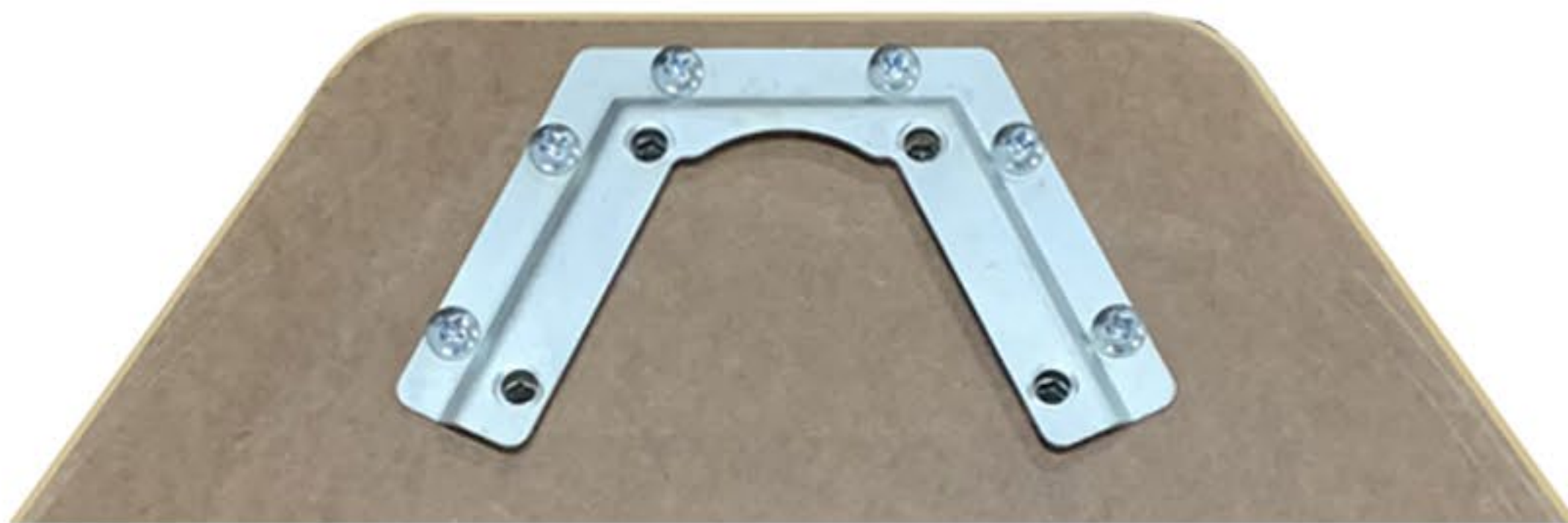
*Step 6-9 is for PAL tables at 42"W or over in any direction"

Identify the 10 insert hole pattern as shown below to confirm that the PAL Bracket needs to be used.



STEP 7

Put the PAL bracket over the metal inserts in the tabletop and LIGHTLY thread the provided 1/4-20 X 3/4" bolts into those inserts. Be sure to leave the bolts loose for now.



STEP 8

Using the provided 1/4-20 X 3/4" bolts, tighten the post leg into the tabletop utilizing the 4 vacant insert locations. Once those 4 bolts are tightened, go back and tighten the 6 bolts that were lightly tightened on the previous step.



STEP 9

Set the PAL Leg to the desired height using the provided PAL Height Adj. bolts.



STEP 10

Make sure all bolts are tightened and flip the table over for use.



STEP 11

If you have any questions, please contact MiEN Environments at **616-818-1970**